

Sub E1  
D1  
substrate and stoving said primer layer prior to shaping the substrate in the desired three-dimensional shape;

electrophoretically depositing a second coating layer of an electrophoretically depositable coating composition (II) and stoving said second coating layer; and

applying a plastic film as a third coating layer of the protective and decorative laminar structure;

wherein said plastic film, either alone or in conjunction with the second coating layer, determines the decorative effect of the laminar structure.

Sub E2  
D2  
5. (Twice Amended) A process according to claim 1, further comprising subsequently applying and stoving the conductive primer layer, optionally stamping or

cutting said substrate; and

shaping the substrate three-dimensionally.

7. (Twice Amended) A process according to claim 1, wherein the conductive primer layer is applied onto both sides of a substrate in the form of a sheet metal coil by a coil coating process,

D3  
stamping out sheet metal components to form the coil and shaping said metal components subsequent to applying and stoving the primer layer and prior to electrophoretically depositing the second coating layer.

Sub F2  
D4  
Contd  
10. (Twice Amended) A three-dimensional substrate provided with a protective and decorative laminar structure obtained according to the process of claim 1.

**See the attached Appendix for the changes made to effect the above claims.**